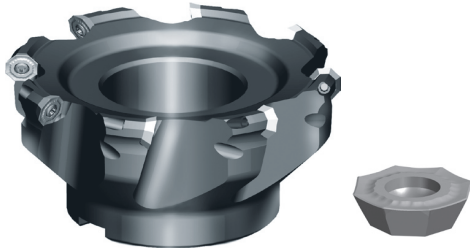
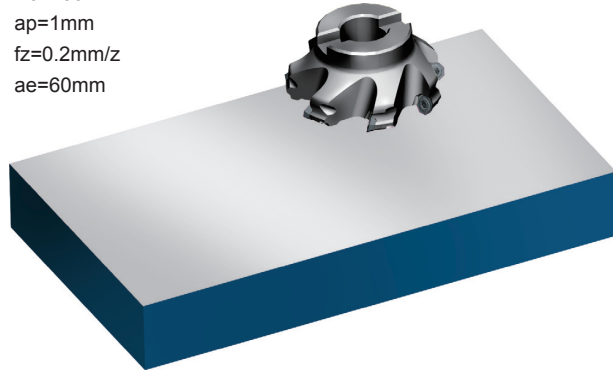


Case for FMA04 series



- Tool type: FMA04-100-B32-OF05-07
- Insert type/grade: OFKT05T3-DM/YBG202

Workpiece material: 42CrMo (HB200)
 Cooling system: dry cutting
 Machine: vertical machining center
 Cutting parameters:
 $V_c=180\text{m/min}$
 $a_p=1\text{mm}$
 $f_z=0.2\text{mm/z}$
 $a_e=60\text{mm}$



Surface roughness of workpiece:
ZCC-CT: Ra1.2
 Other company product: Ra1.6

B

Indexable
milling tools

Face milling tools

Comparison of insert abrasion

