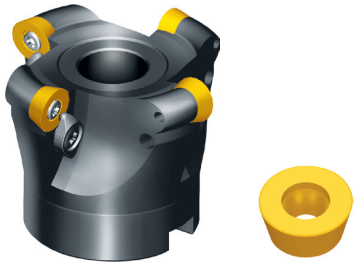
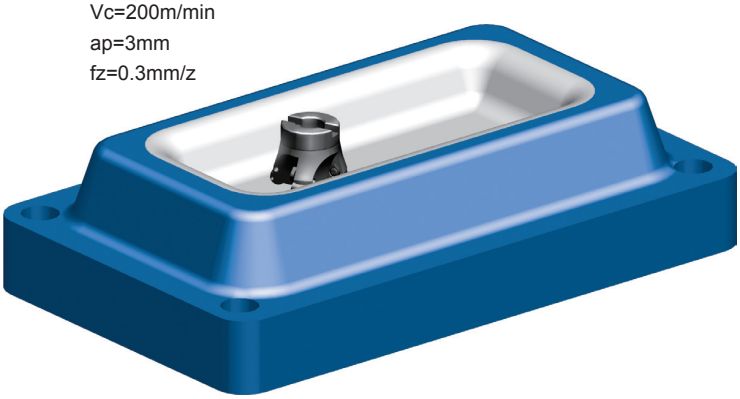
Case for FMR04 series



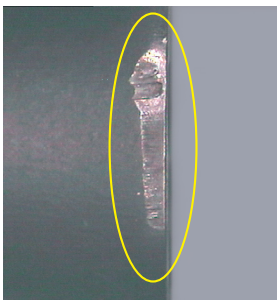
Workpiece material：42CrMo (HRC35)
Cooling system: dry cutting
Machine: vertical machining center
Cutting parameters：
Vc=200m/min
ap=3mm
fz=0.3mm/z

■Tool type：FMR04-063-A22-RD12-04
■Insert type/grade：RDKW1204MO/YBG202



Abrasion comparison after 90 minutes cavity milling

ZCC·CT



Other company product